



NOTES:

1. ENSURE MINIMUM DIMENSIONS SHOWN ARE SUITABLE FOR EXISTING GROUND CONDITIONS. *ENGINEERING ADVICE MAY BE REQUIRED.*
2. MINIMUM CONCRETE STRENGTH OF 4,000 PSI IS RECOMMENDED. CONCRETE SHOULD BE VIBRATED TO ELIMINATE AIR POCKETS.
3. EXPANSION AND CONTRACTION CONTROL JOINTS AND REINFORCEMENT ARE RECOMMENDED TO PROTECT CHANNEL AND CONCRETE SURROUND. *ENGINEERING ADVICE MAY BE REQUIRED.*
4. THE FINISHED LEVEL OF THE CONCRETE SURROUND MUST BE APPROX. 1/8" [3mm] ABOVE THE TOP OF THE CHANNEL EDGE.
5. CONCRETE BASE THICKNESS SHOULD MATCH SLAB THICKNESS. ENGINEERING ADVICE MAY BE REQUIRED TO DETERMINE PROPER LOAD CLASS.
6. REFER TO ACO'S LATEST INSTALLATION INSTRUCTIONS FOR FURTHER DETAILS.



SPECIFICATION CLAUSE

H100K-8 SLABDRAIN W/BRICKSLOT 100 HEEL RESISTANT - LOAD CLASS B

GENERAL

THE SURFACE DRAINAGE SYSTEM SHALL BE POLYMER CONCRETE H100K-8 CHANNEL SYSTEM WITH GALVANIZED STEEL EDGE RAILS AND BRICKSLOT AS MANUFACTURED BY ACO, INC.

MATERIALS

CHANNELS SHALL BE MANUFACTURED FROM POLYESTER RESIN POLYMER CONCRETE WITH AN INTEGRALLY CAST-IN GALVANIZED STEEL EDGE RAIL. MINIMUM PROPERTIES OF POLYMER CONCRETE WILL BE AS FOLLOWS:

COMPRESSIVE STRENGTH:	13,000 PSI
FLEXURAL STRENGTH:	3,200 PSI
TENSILE STRENGTH:	1,500 PSI
WATER ABSORPTION:	0.07%
FROST PROOF	YES
DILUTE ACID AND ALKALI RESISTANT	YES
B117 SALT SPRAY TEST COMPLIANT	YES

THE SYSTEM SHALL BE 4" (100mm) NOMINAL INTERNAL WIDTH WITH A 5.1" (130mm) OVERALL WIDTH. ALL CHANNELS SHALL BE INTERLOCKING WITH A MALE/FEMALE JOINT.

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY ACO, INC. ANY DEVIATION OR PARTIAL SYSTEM DESIGN AND/OR IMPROPER INSTALLATION WILL VOID ANY AND ALL WARRANTIES PROVIDED BY ACO, INC.

CHANNEL SHALL WITHSTAND LOADING TO PROPER LOAD CLASS AS OUTLINED BY EN 1433. BRICKSLOT SHALL BE APPROPRIATE TO MEET THE SYSTEM LOAD CLASS SPECIFIED AND INTENDED APPLICATION. CHANNEL AND BRICKSLOT SHALL BE CERTIFIED TO MEET THE SPECIFIED EN 1433 LOAD CLASS. THE SYSTEM SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS AND RECOMMENDATIONS.

THE BRICKSLOT GRATING SYSTEM SHALL HAVE AN OVERALL INTERNAL WIDTH OF 0.88" (22.35mm) WITH TWO 0.31" (8mm) SLOT OPENINGS AND WITH A 0.25" (6.35mm) TAPERED BAR BETWEEN THE TWO OPENINGS TO PREVENT DEBRIS FROM BEING TRAPPED. THE BRICKSLOT GRATING SYSTEM ADDS 3.27" (83mm) TO THE OVERALL HEIGHT OF THE H100K-8 SYSTEM

BS1HH1K8-B-EPP

H100K-8 W/BRICKSLOT 100 HEEL RESISTANT - LOAD CLASS: B



Exposed Paver Pavement

INSTALLATION DRAWING - ACO DRAIN

DATE: 12/18/25

ACO, Inc.

825 W. Beechcraft St
Casa Grande, AZ 85122
Tel: 520-421-9988
Fax: 520-421-9899

9470 Pinecone Dr.
Mentor, OH 44060
Tel: 440-639-7230
Fax: 440-639-7235

481 Munn Rd. Suite #225
Fort Mill, SC 29715
Tel: 440-639-7230
Fax: 803-802-1063